PORK 360 CONSUMER ASSURANCE AND TRACEABILITY STANDARDS FOR FARMS

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CONSUMER ASSURANCE AND TRACEABILITY STANDARDS

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Contents

OBJECTIVE 0 : - Administration of CAT Program	3
OBJECTIVE 1 : - Access Control	4
OBJECTIVE 2 : - Employees	6
OBJECTIVE 3 : - Pest Control	.7
OBJECTIVE 4 : - Feeding and Feed Quality	8
OBJECTIVE 5 : - Housing	10
OBJECTIVE 6 : - Management and Care	12
OBJECTIVE 7 : - Sanitary and Hygiene Requirements	13
OBJECTIVE 8 : - Medication and vaccines management	14
OBJECTIVE 9 : - Waste Management	16
OBJECTIVE 10 : - Transport	16
OBJECTIVE 11 : - Maintenance	17
OBJECTIVE 12 : – Measuring & monitoring	18

Significant Changes in this document compared to HO 02 QA Standard 2023 -04 -01 Ver010: Additions & Changes in bold & red.



ltem	C.A.T Standard	Compliance Criteria		
0.1 MAJOR	Responsible person	 0.1.1 A person/s must be identified to be responsible for the implementation and maintenance of Consumer Assurance and Traceability program on farm. The responsible person must ensure that any changes in farm details are communicated to the SAPPO office. 0.1.2 The Responsible person must ensure that SOP's and registers are reviewed annually. Records of review must be available for inspection. 0.1.3 Previous certification and internal audit records and NCRs are to be kept and available for inspection at time of Audit. 		
0.2 MAJOR	Standard Operating procedures	A register of all SOP's used on the farm must be maintained which clearly indicates the: • Name & number of the SOP • The sections of the C.A.T standards addressed • The version number • The date of implementation of SOP The master file (either printed or electronic format) containing all current SOPs should be kept in the piggery office.		
		Copies of SOP's should also be available at the relevant sites/sections on the farm.		
0.3	Registers & other documents	 The following must be filed and available for inspection at time of audit: - A list of current registers used on farm Laboratory results Health plans Prescriptions Any other externally generated documents including delivery notes and invoices for medicines 		
0.4	Document storage	All documents must be kept for a minimum of 60 months		
0.5	Contingency plans	 0.5.1 The following shall be described in an appropriate SOP to ensure correct actions are followed in case of: Fire No water No Feed Staff shortage (strikes/illness/no staff) Floods Pig transport vehicles breaking down. NOTE: Major disruptions of marketing 		

Objective 0 : - Administration of C.A.T Program

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		 0.5.2 It is recommended that a plan is in place for outbreak of notifiable disease. 0.5.3 The SOP must include contact persons and contact details in case of emergency
0.6	Training	0.6.1 The responsible person must also ensure that all employees have the necessary training to implement SOPs. A schedule of training shall be available for inspection.
		 0.6.2 A register and proof of training and/or annual verification (by a responsible person and records of verification must be kept). The following minimum aspects shall be included: - Animal handling Cleaning and sanitation Euthanasia Feed monitoring Medicine, needle and syringe control & recording Personal hygiene Pest control (including the handling of poisons) Routine maintenance & filling in checklists Post-mortem training

Objective 1 : - Access Control

Item	C.A.T. Standard	Compliance Criteria			
1.1	Fencing	1.1.1 All pig production units must be totally and effectively fenced (pig proof) with a fence that is a minimum of 1.8m high. All access gates must be closed and locked at all times. Access shall be limited.			
		It is recommended that a concrete or similar base be used to secure bottom of the fence and to prevent animals burrowin under fence.			
		 1.1.2 An SOP is required detailing when and who checks the fence. This shall be done at least weekly, and a register shall be kept detailing any faults and corrective actions. (Note: Photographic registers are acceptable) 			
1.2	Signage	Clear signage at all entrances indicating: • Bio-secure area. • Unauthorised access prohibited.			
1.3	Visitor Access	1.3.1 Access of visitors must be described in an SOP and shall take place as follows:			

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		 It is a pre-requisite that under all circumstances,
		 persons entering the unit shall shower into the unit and be provided with clean clothing on the other side of the shower Cross contamination between own clothing and the piggery's clothing must be prevented. When leaving the unit again persons shall shower out and change back into original (own) clothing. All clothing worn inside the piggery remains in the changing area.
		 1.3.2 The visitor changing facilities must be maintained in a tidy and clean manner. The changing facilities must be cleaned daily and disinfected with a registered disinfectant weekly at a minimum. Records of cleaning scheduled must be kept. Free access to all visitors is strictly prohibited. 1.3.3 A detailed visitors' register shall be kept
1.4	Vehicle Access	No unauthorised vehicle shall enter the fenced pig farming area.
		 1.4.1 An SOP describing authorised and unauthorised vehicles must be in place. All vehicles authorised to enter shall have their tyres and undercarriages washed and disinfected before entering the production unit. 1.4.2 A detailed register of all vehicles entering the unit must be kept
1.5	Animal Access & traceability	 1.5.1 No domestic animals shall be allowed inside the fenced area of a piggery. 1.5.2 A register/record of all pigs entering and leaving the unit must be kept. The register/record must indicate: - Source Contact details Age at arrival Treatment on arrival 1.5.3 All pigs entering the unit shall come from a Pork 360 certified unit. 1.5.4 All pigs leaving the unit shall be logged as a movement on the World of Pork platform.
1.6	Deliveries	 1.6.1 Deliveries should be done in such a way that it does not pose a health risk to animals and humans. Process must be described in a SOP. All delivery personnel must report at reception on arrival.

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 Deliveries including items such as: Medication, Feed, Equipment, Spares, Cleaning chemicals, uniforms, and any other item required for farming No delivery person is allowed to enter the unit unless it has been arranged with the manager. Delivery person shall follow the policies/procedures of visitors where applicable
1.6.2 All deliveries must be entered on the delivery record sheet or similar.

Objective 2 : - Employees

Item	C.A.T. Standard	Compliance Criteria
2.1	Worker facilities	 2.1.1 A SOP regulating employee access shall be in place 2.1.2 All employees shall shower into the unit All employees must change into the provided overalls. Each employee has at least two sets of overalls When leaving the unit employees must change into their own clothes. Under no circumstances are employees allowed to remove any clothing from the unit.
		 2.1.3 Hygienic ablution facilities shall be provided A minimum of 1 toilet per 12 Employees Wash Hand basins and soap must be provided at toilets and canteen
		 2.1.4 A canteen (if meals are consumed within the biosecurity area), shall be provided, and all food must be taken directly to the designated eating facility. No pork, pork products or raw meat is allowed in the
		 unit/canteen. Employees are only allowed to eat in the designated eating facility, no food shall be taken into pig housing
		2.1.5 The change room and eating facility shall be kept neat and clean at all times. A responsible person must be assigned to ensure that these facilities are kept clean and. These facilities must be washed daily and a register must be kept of when cleaning took place.
		2.1.6 All clothes and towels are to be washed on-farm or contracted out to an approved contractor
2.2	Worker Health	2.2.1 Employees must be provided with necessary & appropriate safety equipment which must be in good repair
MAJOR		A register of PPE issued must be maintained

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2.2.2 Employees who pose a zoonotic health risk shall not be allowed to have contact with pigs
Employees with respiratory symptoms or chronic gastro-enteritis symptoms must be examined by a medical doctor. The doctor should be given a copy of Pork 360 medical letter to medical practitioners. If the medical doctor states that the worker is suffering from a
suspected Zoonosis the worker should not come into contact with pigs until he/she has recovered.
2.2.3 A register must be kept of all absentees that include the reasons for absenteeism and doctor's letters if appropriate.
NOTE: It is recommended that Employees should undergo a medical examination prior to appointment and on leaving employment.

Objective 3 : - Pest Control

Item	C.A.T. Standard	Compliance Criteria			
3.1	Pests Plan	3.1.1 A SOP shall be in place for the control and extermination of vectors (rats/ mice/ flies / insects, feral cats) where necessary. A contract shall be in place when using external contractors.			
		3.1.2 A responsible person must be identified and trained as pest control officer.			
		3.1.3 All pest control stations, if used, must be clearly indicated on the farm plan			
3.2	Records	Records shall be kept on the usage of all substances, and indicate where they were used			
3.3	Substances	 3.3.1 All substances must be registered in terms of Act 36 (1947). 3.3.2 All substances shall be securely stored. 			

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Item	C.A.T. Standard	Compliance Criteria		
4.1	Feed quality	4.1.1.1 Home-mixers: Refer current Pork 360 HO 02A Feed Mil standard.		
MAJOR		4.1.1.2	Third-party Feed supplier: Food safety system Certification for the supplier must be kept on file and available for inspection.	
		4.1.2	A sample of every ration (home mixed and /or purchased) type must be taken weekly and stored for 3 months. Each sample must be clearly marked, indicating ration type and week number/date mixed.	
4.2	Feed monitoring	4.2.1	A monitoring system described in a SOP must be in place that ensures correct delivery of rations to the correct animals.	
MAJOR		4.2.2	Reconciliation between feed ordered (from own feed mill or bought feed) and delivered should be done at least weekly and recorded on a register.	
		4.2.3	All feed ration types shall be identified.	
4.3	In-feed medication	Only medicines that have been prescribed by a SAVC registered consulting veterinarian may be used on Pork 360 farms.		
MAJOR	MAJOR An		crobial growth promoters (AGPs) may only be used if bed by piggery's consulting veterinarian in line with the SAVA's current Antibiotic Guidelines for the Pig Industry.	
		4.3.1	Medicated feed may only be used in accordance with Veterinarians instructions /script.	
		4.3.2	Samples of Rations fed to pigs destined for market (cull sows and growers) in next 30 days must be collected at point of use and tested for antimicrobials using a SANAS accredited screening test. Sampling must be done quarterly – either collected by the internal auditor or his/her assignee.	
		4.3.3	Any positive antibiotic results shall be immediately communicated to Pork 360 office by the responsible person (appointed in 0.1.1). The Pork 360 unit must then test rations monthly for three consecutive months. Should antimicrobials be found within this period the farm may be deregistered.	
		4.3.4	The withdrawal period, as stated on product label or in the product literature for all registered (Act 36 /Act 101) anti-microbials administered via feed or water, must be adhered to. Compounded products may only be used if a valid prescription is on record which must	

Objective 4 : - Feeding and Feed Quality

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			clearly state the withdrawal period for the compounded medication.				
4.4	Animal By- products	from a	Any animal by-product included in feed shall be purchased from a registered (Act 36 of 1947) source. Only sterilized products are permitted.				
MAJOR		-	Registration certificates of sterilizing/rendering plant and products shall be available for inspection.				
4.5 MAJOR	Swill		no circumstances is kit rant-, or any other swill			, canteen-,	
4.6 MAJOR	Water	4.6.1	An adequate supply of water that is fit for use for animal watering must be available to all pigs every day. (Adequate is considered to be 8 percent of body mass per day)				
		4.6.2					
		4.6.3					
		excee kidney within	concentration of heavy metals (below) in drinking water eds the following limits, samples of masseter muscle, y and liver must be analysed to ensure that levels are the Maximum Acceptable Levels for human umption thereof:				
			- Cadmium: 0.05 mg	/			
		- Lead: 0.30 mg/l					
		4.6.4	Microbiological Indicator Organism tests shall be conducted bi-annually, for Total Coliform Counts, Faecal Coliform Counts and E. coli (as counts/100 ml) and classed as follows:				
			Indicator	Good	Marginal	Poor	
			Total Coliform Counts:	< 10	10 – 100	>100	
			Faecal Coliform Counts:	<1	1 - 10	>10	
			E.coli: counts:	<1			
				Counts and Faecal Coliform Co n the "Marginal" classification.			
E. coli counts sho count/100ml).				uld remain undetected (<1			



	Samples should be obtained from the drinker lines providing pig houses and tested using an accredited SANAS method.
	Exceedance of the Marginal Classification should trigger retesting to confirm the result and in the event of non-conformance, testing must be conducted on a monthly basis until such time as it complies.
4.6.5	If disinfection is practiced, residual (free) chlorine should be tested weekly and be at <1.5 ppm (Dept Water and Sanitation: Water Quality Guidelines, Livestock Watering) at the Point of Use, and due cognizance of the potential for disinfection by-product formation should be taken.

Objective 5 : - Housing

ltem	C.A.T. Standard	Compliance Criteria	
5.1	Farm Plan	Each farm must have a plan indicating building layout, post mortem area, location of the loading ramps, manure dams and area where dead pigs are disposed of.	
		On the plan the number of pens/crates, the area of pens/ size of crates, area per pen, maximum number of pigs per pen and the number of pigs that can be housed in each and every building. (NB if pens of differing sizes are present in a house the	
		information on area, space allowed and max. animals/pen must be reflected for the different size pens)	
5.2	Building Identification	All buildings must be clearly identified.	
5.3 MAJOR	Housing	5.3.1 Housing shall make provision for good control and management of differences in class and age of pigs. Housing shall provide sufficient protection, safety and comfort to pigs. It should aim to provide pigs a good quality of life.	
		Housing shall be arranged to provide sufficient ventilation, allowance of movement, access to water and food and rest to pigs.	
		5.3.2 Mechanically ventilated buildings must have alarm systems fitted to alert personnel of system failures and/ temperature extremes.	
		5.3.3 The minimum floor space allowances for post-wean pigs shall be adhered to:	
		Weight category Minimum Space (m ² /pig)	

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		Solid	Partly or fully slatted	
	< 35 kg	0.35	0.30	
	< 50 kg	0.50	0.46	
	< 80 kg	0.69	0.62	
	<110 kg	0.85	0.77	
	<130 kg	0.95	0.86	
•	used on Canadian culated as 0.0335 >			2
dra cal	where no slats are inage/dunging are culated area to de equate	ea may <u>not</u> be i	ncluded in the	
5.3.4 Sc	ow stalls must be co	onstructed so th	at	
• • NOTE: Rec	They are free of ar cause injury to the When standing the top bars of the cro contact simultane When standing a s not simultaneously rear of the crate	sow sow's back mu ite, nor should h ously with both ow's snout and be in contact v size is greater th	ust not touch the er sides be in sides of the crat hindquarters mu with the front an nan or equal to	e re ust id
-	and greater than 4 m ² per sow	or equal to 60cr	n internal width	=
5.3.5 G	roup Housing Gest	ating Sows & Gil	ts	
	2.25 m ² per sow or less. For Groups larger t	han 10 sows or s	smaller groups o	on
•	partially slatted flo sow. 1.75 m ² per gilt on less.			
•	For Groups larger t partially slatted flo gilt.	-	• •	
5.3.6 Bo	par housing			
•	Individual boar pe of 2,35m long.	ns 5,6m² per bo	ar and shortest s	side
Teaser bo carefully r side of a g	ars may be housed nixed to prevent ag group pen should b d simultaneously be	ggressive behave be 2.35m and all	viour. The shortes the boars in the	st Ə

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5.4	Stormwater	A stormwater management plan must be in place to ensure that stormwater leaving the site does not contain any unwanted substances and should be kept separate from the biodegradable industrial wastewater.
5.5	Water	Measures to ensure efficient water use shall be in place.

Objective 6 : - Management and Care

Item	C.A.T. Standard	Compliance Criteria
6.1 MAJOR	Care	 6.1.1 Visual health inspection of all animals must take place on a daily basis by a suitably trained person/s. 6.1.2 All aspects, except space requirements detailed in Objective 5.3, must comply with SAPPO welfare code.
6.2 MAJOR	Health Planning & surveillance	 6.2.1 A current health plan (revised at least annually) approved by a pig veterinary consultant shall be in place. The plan must describe the following: vaccination policy needle policy routine medication piglet processing basic housing internal pig movements 6.2.2 Surveillance for disease by a consulting veterinarian must be recorded on a quarterly basis on the World of Pork platform.
6.3 MAJOR	Animal Identification	 6.3.1 The following is necessary with regards to marking of pigs: All pigs must be tattooed with a registered tattoo mark by the time they are weaned. 6.3.2 A copy of the Registration certificate must be available in SOP master file 6.3.3 Age identification 6.3.3.1 All pigs must be marked with their ISO week of birth by means of a tattoo or ear notch. 6.3.2 All personnel responsible for marking pigs with age of birth need to be trained annually Note: - Week one of each year is the first 4 day week of the year and day one is a Monday
6.4 MAJOR	Age at marketing	Entire boars must be marketed by end of their 22nd week of age (i.e. maximum of 154 days old) Immuno-castrated male animals will be deemed = castrates

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6.5	Sick Pigs	Provision must be made for the correct handling and isolation of chronically sick pigs. Designated hospital pens shall be available. No systemically ill pigs shall be marketed for slaughter
6.6 MAJOR	Euthanasia	Provision must be made for humane killing of casualty pigs. This must be described in a standard operating procedure.
6.7	Emergency Slaughter	Producers shall liaise with the relevant abattoir should they have a need for emergency slaughter No systemically ill pigs shall be marketed for slaughter.
6.8	Post mortem facilities	Provision shall be made where post mortem examination can take place. All waste from the post mortem area must be disposed of in a biosecure manner.
6.9	Post Mortem Records	All deaths of post-weaning animals and adult animals must be recorded in a register indicating suspected reasons.

Objective 7 : - Sanitary and Hygiene Requirements

ltem	C.A.T. Standard	Compliance Criteria
7.1	House cleaning procedures	 The correct procedures for washing and disinfecting shall be established. The procedures need to be developed in consultation with a pig veterinary consultant and include: Physical cleaning Washing and drying Disinfecting Rest period
7.2	Records & Products	 7.2.1 Records shall be kept on the usage of all substances used in cleaning and disinfecting. Records should be reconciled monthly. The disinfectant must be used according to label instructions pertaining to the concentration and application rate. 7.2.2 Only SABS approved/ registered products are to be used All products shall be kept under lock in appropriate storage area.



ltem	C.A.T. Standard	Compliance Criteria
8.1 MAJOR	Storing	All medication must be kept locked in a specific designated area.
MAJOK		All medications must be stored under appropriate conditions as advised by manufacturer.
8.2	Records & reconciliation	8.2.1 No medicines / drugs, including compounded medicines, may be used on Pork 360 farms unless prescribed by a SAVC registered veterinarian.
MAJOR		
		Any products that are administered to pigs, and not prescribed by the consulting veterinarian MUST be registered under Act 36 (1947) for use in pigs.
		8.2.2 The person who issues the medication shall also be responsible for the weekly balancing of usage / purchases and stock. The process must be described in a standard operating procedure.
		8.2.3 Detailed records on medication (parenteral and oral) stored in the storeroom should be kept for auditing purpose. The records should at minimum include:
		 Total antibiotic usage per active ingredient and per antimicrobial class (monthly) Detailed inventory list
		Date of issuing Section dispertaked to
		 Section dispatched to Signature of responsible persons (issuing and receiving)
8.3	Treatment records	8.3.1 Detailed records of all finisher/grower pigs treated within 8 weeks of average marketing age shall be kept.
MAJOR		This shall include date/s of treatment, ailment, drug used, dose used and date of earliest marketing / death.
		 Reconciliation on a per millilitre (ml) must be done for parenteral products at least monthly, with appropriate action taken in the case of not balancing.
		 Reconciliation per gram or ml for oral medications at least monthly, with appropriate action taken in the case of not balancing.
		• Rough reconciliation data shall be kept for 6 months.

Objective 8 : - Medication and vaccines management

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8.4	Withdrawal period	No treated pigs may be marketed sooner than withdrawal time advised by the consulting veterinarian to the farm or as stated in the literature of the product/s used.	
MAJOR		The withdrawal periods of any medication (in-feed / in-water / injected) shall be adhered to.	
		8.4.1 A list of medications used on the farm indicating the withdrawal period must be available for inspection.	
		8.4.2 Treated pigs must be identified in a manner that will be visible for the entire duration of the withdrawal period and taking into consideration earliest marketing age.	
8.5	Injections	Needles used for injections should be changed between litters. One litter per needle maximum.	
MAJOR		When injecting/vaccinating sows the number of sows that can be injected, before exchanging a needle for a new / disinfected needle must be described in the Health Plan (6.2)	
		When injecting sick pigs, a new/disinfected needle must be used per individual sick pig.	
8.6 MAJOR	Needle control	A system must be in place whereby a certain number of needles are issued to persons responsible for injecting in the various sections of the farm. New needles may only be issued on receipt of old used needles	
		8.6.1 The number of needles in the sections must be reconciled weekly to ensure that none have gone missing /broken off in pigs.	
		8.6.2 Producers must liaise with the relevant abattoir before marketing a pig with a broken needle. Marketing shall be done with the appropriate identification.	
8.7	Needle hygiene	Clean needles shall be kept in a separate clean container marked "clean needles"	
		Used needles shall be kept in a separate container marked "used/dirty" needles	
		Used re-usable needles may be disinfected and reused.	
8.8	Syringe hygiene	Syringes must be rinsed and disinfected daily	

Objective 9 : - Waste Management

Item	C.A.T. Standard	Compliance Criteria
9.1 MAJOR	Biodegradable Wastewater (BW)	9.1.1 BW generated on site and any subsequent fractions thereof (liquid and solid fractions) must be handled in compliance with the applicable Section 21 activities of

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		9.1.2	the National Water Act (Act 36 of 1998), applicable government notices and prescribed guidelines. Soil samples shall be analysed annually where BW is used on agricultural land for soil enrichment. Testing shall include heavy metals.
9.2	Hazardous Waste		Empty containers, syringes and other bio-hazardous products must be placed in clearly marked bins and disposed according to current regulations. This includes pesticide packaging, medical packaging and disinfectant packaging.
		which co manner.	and sharps must be collected in a separate container an be sealed and be disposed of in a responsible of disposal must be available for inspection
9.3	Animal disposal	accordir consider animals,	nimals must be disposed of in an acceptable manner ng to a standard operating procedure taking into ration regulations pertaining to burial/disposal of reducing risks of contaminating groundwater by the correct setback distances and preventing theft of ies.

Objective 10 : - Transport

ltem	C.A.T. Standard	Compliance Criteria
10.1	Loading and transport	Aspects that need specific attention when loading and transporting animals include:
		10.1.1 Loading ramps and platforms shall match vehicle height and loading gate. Inclines should not exceed 25° for loading onto trucks. Offloading ramps shall not exceed 20° {Meat Safety Act (40 of 2000)}
		10.1.2 Loading and unloading must be done with minimum force. Under no circumstances may prodders of any type be used.



r		1				
10.2	Vehicles	Veh 10.2	icles shall make pr 2.1 Shading on th			
		10.2	0	•		
MAJOR if <90% of		10.2	0	•	0	
space		10.2			, and injory	
provided		10.2	.4 PIGS PER UNIT	OF FLOOF	r space:	
					Space	
			Average live	Space	longer	
			weight	(m²	than 3,5	
			(kg /pig)	/pig)	hrs	
		-			(m² /pig)	
			6	0.07	0.08	
			25	0.18	0.21	
			50	0.22	0.25	
			75	0.29	0.34	
			85	0.31	0.36	
			95	0.34	0.39	
			105	0.36	0.41	
			125	0.42	0.48	
			150	0.48	0.55	
			175	0.55	0.63	
			200	0.61	0.70	
		-	ective 0.5: - Contir akdowns	igency plo	an for emerge	encies such as
10.3	pathogens are transmitted into the piggery from a farm, feed mill, etc.			om any other		
		Vehicles transporting pigs to the abattoir, different pig flow different farms must be washed and disinfected between h (records? At the abattoir?). A SOP must be in place describ decontamination procedures and register/s must be availe proving that the vehicles have been decontaminated. Water from wash bays must not flow into the piggery.				ed between loads place describing must be available aminated.

Objective 11 : - Maintenance

Item	C.A.T. Standard	Compliance Criteria
11.1		There must be a maintenance program which will include a SOP document addressing the routine maintenance of all equipment and structures.

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		A responsible person must be identified to ensure adherence to the routine maintenance schedule Routine maintenance checks must be performed on applicable points pertaining to welfare of pigs, preventing disease, preventing feed or water outages, preventing injury /harm to pigs and reducing environmental contamination accidents. Some aspects that should be addressed include: - • Fence & gates • Ablution facilities • Feeding systems • Watering systems • Ventilation equipment • Electrical equipment • Truck wash areas • Waste water handling facility • Pig transport vehicle
11.2	Emergency repairs	11.2.1 A SOP describing the action to be taken in case of breakdowns must be developed
		11.2.2 A repairs worksheet must be completed whenever an emergency repair is lodged and kept on record

Objective 12 : - Measuring & monitoring

ltem	C.A.T. Standard	Compliance Criteria
12.1	* offication	Any medication weighing equipment shall be verified quarterly

